## ABSTRACT

Methods and apparatus are provided for improving the accuracy and streamlining the process of preparing an imaged flexographic printing sleeve. Seam layout details are determined by a controller and transferred to an automated cutting device to cut flexographic precursor sections. The controller can also control a printing device to print indicia on a sleeve substrate for use in aligning the cut precursor sections. The controller can also control a mounting device for the mounting of the cut precursor sections. An imaging engine for imaging a flexographic printing sleeve is equipped with an edge detection system for determining the location of seams between abutting precursor sections.